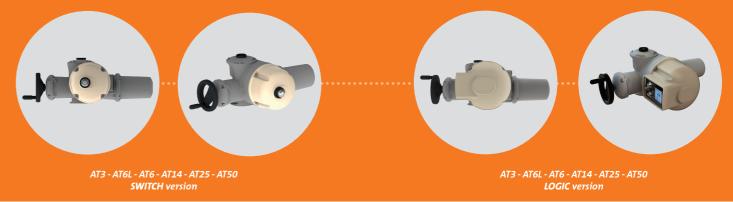


Weatherproof Multi-turn Actuators **AT RANGE**

New

>AT range The essentials for multi-turn electric actuation





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Product benefits

> Product architecture & torque range adapted to customers' requirements: 6 models from 30 to 500 Nm > Selection of the essential features to ensure a competitive but performing solution: actuator duty from On-Off to Modulating, heavy duty enclosure protection, IP68, integrated control, wide range of output speeds... > New reliable camblock system unaffected by vibrations. Fully new & unique design with internal modularity for compact solution, e.g. modular position sensor enables up to 1695 turns with the same product

Performance for multi-turn

> From 30Nm (adjustable to 12Nm) to 500Nm (direct) and more with

- > Wide range of speeds to address all
- > Self-locking at all speeds without
- > S4 Motor Service Duty on all models
- > Suitable for modulating applications

• Easy to install

- > Easy commissioning: set up of travel limitation system (new camblock) with a standard screwdriver (similar to FIRST BC AQ range), only two standard tools required to install and set up the actuator on valve, wiring reduced to the minimum for fast assembly
- > Large LCD display on LOGIC version for user-friendly commissioning and local command. Easily orientable (4-way direction) in few clicks
- > Product suitable for rising stem thanks to adjustable torque sensor from 40 to 100%

• Easy to maintain

- > Declutch-free manual override for auick intervention on site
- > Mechanical position indicator as an option on SWITCH versions: check the position of your valve at a glance
- > BC APP: Bernard Controls new mobile application for setting, operating, troubleshooting and easy access to documentation

• The main functions of integrated control with the new LOGIC control (v2)

- > Turn-key, time & cost-saving solution
- > User-friendly & intuitive
- > Non-intrusive setting for enhanced safety and reliability
- > Compatible with common fieldbus protocols: Modbus RTU, Profibus DPV1.
- > Bluetooth communication (as standard) to communicate with Bernard Controls' BC App

>AT RANGE Weatherproof Multi-turn Actuators



Range Overview

A new range of multi-turn electric actuators made up of 6 models with or without integrated controls



AT SWITCH

AT3-AT6L-AT6-AT14-AT25-AT50

- 1x110 VAC 50Hz
- 1x115/120 VAC 60Hz
- 1x220/230 VAC 50/60Hz
- 3x200/220 VAC 50/60Hz
- 3x230 VAC 50/60Hz
- 3x240 VAC 50Hz
- 3x360 VAC 60Hz
- □ 3x380/400 VAC 50/60Hz
- 3x415/550 VAC 50Hz
- □ 3x440 VAC 50/60Hz
- □ 3x460/480 VAC 60Hz
- 3x575/660 VAC 60Hz
- 3x600 VAC 50/60Hz
- Other voltages on request

On-Off Class A as standard > OPTIONS

- + Low temp. -40°
- + Class B
- + Class III
- + Position potentiometer (1000 Ω)
- + Analog Transmitter (4-20mA)
- + Name Plate 316L
- + Mechanical position indicator



AT LOGIC

AT3-AT6L-AT6-AT14-AT25-AT50

- 1x110 VAC 50Hz
- 1x115/120 VAC 60Hz
- 1x220/230 VAC 50/60Hz
- 3x200/220 VAC 50/60Hz
- 3x230 VAC 50/60Hz
- 3x240 VAC 50Hz
- 3x360 VAC 60Hz
- □ 3x380/400 VAC 50/60Hz
- 3x415/550 VAC 50Hz
- 3x440 VAC 50/60Hz
- 3x460/480 VAC 60Hz
- □ 3x575/660 VAC 60Hz
- 3x600 VAC 50/60Hz
- Other voltages on request

On-Off Class A as standard

> OPTIONS

- + Low temp. -40°
- + Class B
- + Class III
- + Analog Positioner
- + Position & Torque Transmitter
- + 4 additional signaling relays
- + Profibus DPV1
- + Modbus RTU
- + Name Plate 316L
- + Padlockable HMI protection

Contents

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Product specifications - AT LOGIC	7
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	AT	SWITCH	
PRODUCT SPECIFICATIONS			
	Description	All AT actuators include motor with thermal protection, gear case, emergency handwheel, travel limit switches, torque switches and anti- condensation heater. Wide range of number of turns: 4 to 1695 turns	
GENERAL	Torque range	• AT3 = 12 to 30 Nm • AT6L = 24 to 60 Nm • AT6 = 24 to 60 Nm • AT14 = 56 to 140 Nm • AT25 = 100 to 250 Nm • AT50 = 200 to 500 Nm	
	Duty Classification	Adapted to process requirements: • On-Off : Class A actuators complying with EN15714-2 • Inching/Positioning: Class B actuators complying with EN15714-2 • Modulating: Class III actuators with higher duty performance and specification of additional performance criteria compared to EN15714-2 Class C basic design requirements	
	Casing	 Aluminium casting Cover fastened by captive and stainless screws 	
ENCLOSURE - PROTECTION	External Protection	 Type: Epoxy powder coating as standard Protection: standard tested to C4 environments acc. to ISO 12944, up C5 as an option. Durability (M) : 10 years Color: Grey & Champagne Other colors and finishes, please consult us 	
	Weatherproofness	IP68 NEMA 4X as standard Relative humidity: 0 to 95%.	
	Ambient temperature range	 -20+70°C / -4 +158°F -40°C (-40°F) as an option Other temperatures, please consult us 	
	Vibration resistance	1g (9.8 m/s²) at 10-200 Hz. (Contact our sales teams for higher vibration levels)	
	Motor technology	 TENV design (Totally-enclosed, not ventilated) 3-phase or single-phase asynchronous motor, Class F insulation and Class B temperature rise; integrated thermal overload protection. TENV DC motors with 2-wire connection available on request for some references 	
MOTOR	Motor duty rating	 On/Off operation (complying with EN15714-2 Class A): S4-30% and S2-15min (as a standard) Inching/Positioning (complying with EN15714-2 Class B): S4-30% mote duty rating. Up to 360 starts per hour at peak of operation. S4-50% as option. BC Modulating Class III (complying with EN15714- 2 Class C): S4-50% motor duty rating. Up to 1 200 starts per hour at peak of operation. (<i>Voltage ±10%, frequency ±2%</i>) 	
	Gear design	 Reduction by planetary gear and largely sized worm & wheel The gears are mechanically self-locking 	
MECHANICAL SPECIFICATIONS	Manual emergency operation	 Handwheel does not rotate during motor operation. Automatic switch between manual and electrical. Priority to electric drive. Manual control gear ratios: Standard ratio = between 11 and 55 depending on the model AT3 = ratio 30:1 AT3 = ratio 30:1 AT6 = ratio 30:1 AT6 = ratio 27:1 AT14 = ratio 27:1 AT25 = ratio 29:1 (speed ≤ 96rpm) AT50 = ratio 29:1 (speed ≤ 96rpm) AT50 = ratio 29:1 (speed ≤ 96rpm) AT50 = ratio 11:1 (speed ≥ 96rpm) AT50 = ratio 11:1 (speed ≥ 96rpm) 	

	Output flange	Actuator flanges comply with ISO 5210
MECHANICAL SPECIFICATIONS	Lubrication	(see corresponding output flange spreadsheet p.6) The actuators are lubricated for the product lifetime and do not require
ELECTRICAL SPECIFICATIONS	Power supply	any special maintenance. Actuators can operate on a wide variety of power supplies (see detail technical handbook): • single-phase or 3-phase, • up to 480 V • 50 or 60 Hz
	Terminal compartment	 All control elements are directly connected to push type terminals Internal and external earth ground rod. up to 2,5mm² for Control terminal up to 2,5mm² for Power terminal
	Conduit entries	3 x M20 (or 3x3/4" NPT)
	Travel limit systems	 Limit switches actuated by adjutable camblock As standard: 4 SPDT switches (2 for Open, 2 for Close); 250VAC-5A/ 48VDC-5A (resistive load)
POSITION & TORQUE SENSORS	Torque limiting system	 Direct mechanical torque measurement Self maintened torque information The torque limiting system is calibrated at the factory. 2 suitches as standard (1 in opening and 1 in closing); SPDT; 250VAG SA/48VCC-5A under resistive load Ajustable torque from 40 to 100% of max torque
	Position Transmitter (option)	POSITION TRANSMITTER OPTION : • 2 wires for 4-20mA Position Transmitter • POT 1000Ω
CONTROLS	Visual position indication (option)	Mechanical position indicator
	Actuator on valve settings	Easy and quick setting of position and torque camblocks with a stand screwdriver
SETTINGS	Application for mobile device	BERNARD CONTROLS new mobile application is available as standard. BERNARD CONTROLS mobile interface allows the user to: • assistance to commissioning on valve • access to the documentation relative to the selected actuator (enter Serial number) or scan the QR code on the nameplate of the actuator • assistance to curative maintenance with a simple and efficient troubleshooting • access to BERNARD CONTROLS contact information according to the concerned
CONFORMITY TO EC DIRECTIVES	Conformity to EC directives	AT actuators comply with: • directive 2004/108/EC Electromagnetic compatibility • directive 2006/95/EC Low voltage • the following harmonised standards: EN 61000- 6-4: Generic emissions standard for industrial environments EN 61000-6-2: Generic immunity standard for industrial environments 60034-1: Rotating electrical machines; EN 60529: Degrees of protecti provided by enclosures (IP ratings code)
OPTIONS	On SWITCH version	 Low temp40° Class B Class III Position potentiometer (1000 Ω) Analog Transmitter (4-20mR) Stainless steel name plate C5 Protection Mechanical position indicator

	PRODUC	T SPECIFICATIONS
	Description	 All AT actuators include motor with thermal protection, gear case, emergency handwheel, position sensor, torque sensor and anti-condensation heater. AT LOGIC models also include: integrated controls built-in motor reversing starters local commands with large LCD display Wide range of number of turns: 4 to 2450 turns.
GENERAL	Torque range	• AT3 = 12 to 30 Nm • AT6L = 24 to 60 Nm • AT6 = 24 to 60 Nm • AT14 = 56 to 140 Nm • AT25 = 100 to 250 Nm • AT50 = 200 to 500 Nm
	Duty Classification	Adapted to process requirements: • On-Off: Class A actuators complying with EN15714-2 • Inching/Positioning: Class B actuators complying with EN15714-2 • Modulating: Class III actuators with higher duty performance and specification of additional performance criteria compared to EN15714-2 Class C basic design requirements
	Casing	 Aluminium casting Cover fastened by captive and stainless screws
ENCLOSURE -	External Protection	 Type: Epoxy powder coating as standard Protection: standard tested to C4, environments acc. to ISO 12944, up to C9 as an option. Durability (M): 10 years Color: Grey & Champagne Other colors and finishes, please consult us
PROTECTION	Weatherproof	IP68 - NEMR 4X as standard Relative humidity: 0 to 95%.
	Ambient temperature range	 -20+70°C / -4 +158°F -40°C (-40°F) as an option Other temperatures, please consult us
	Vibration resistance	1g (9.8 m/s²) at 10-200 Hz. Contact our sales teams for higher vibration levels
	Motor technology	 TENV design (Totally-enclosed, not ventilated) 3-phase or single-phase asynchronous motor, Class F insulation and Class B temperature rise; integrated thermal overload protection. TENV DC motors with 2-wire connection available on request for some references
MOTOR	Motor duty rating	 On/Off operation (complying with EN15714-2 Class A): S4-30% and S2-15min (as a standard) Inching/Positioning (complying with EN15714-2 Class B): S4-30% motor duty rating. Up to 360 starts per hour at peak of operation. S4-50% as option. BC Modulating Class III (complying with EN15714- 2 Class C): S4-50% motor duty rating. Up to 1 200 starts per hour at peak of operation. (<i>Voltage ±10%, frequency ±2%</i>)
	Gear design	 Reduction by planetary gear and largely sized worm & wheel The gears are mechanically self-locking
MECHANICAL SPECIFICATIONS	Manual emergency operation	 Handwheel does not rotate during motor operation. Automatic switch between manual and electrical. Priority to electric drive. Manual control gear ratios: Standard ratio = between 11 and 55 depending on the model AT3 = ratio 30:1 AT3 = ratio 55:1 (speed 7 € 10 rpm) AT6L = ratio 30:1 AT6 = ratio 27:1 AT14 = ratio 27:1 AT25 = ratio 29:1 (speed ≤ 96rpm) AT50 = ratio 29:1 (speed ≤ 96rpm) AT50 = ratio 29:1 (speed ≤ 96rpm) AT50 = ratio 11:1 (speed ≥ 96rpm)

	AT	LOGIC
	PRODUCT S	SPECIFICATIONS
MECHANICAL	Output flange	Actuator flanges comply with ISO 5210 (see corresponding output flange spreadsheet p.6)
SPECIFICATIONS	Lubrication	The actuators are lubricated for the product lifetime and do not require any special maintenance.
	Power supply	Actuators can operate on a wide variety of power supplies (see detail on technical handbook): • single-phase or 3-phase • up to 480 V • 50 or 60 Hz
	Bluetooth	Bluetooth (BLE 4.1) in standard
ELECTRICAL SPECIFICATIONS	Terminal compartment	 All control elements are directly connected to push type terminals Internal and external earth ground rod. up to 1,5mm² for Control terminal up to 2,5mm² for Power terminal
	Fuse protection	Primary: 0,5A-500V Secondary: Two automatic resettable fuses
	Conduit entries	• 3 x M20 + 2 x M16 (or 3 x 3/4" + 2 x 1/2" NPT)
POSITION & TORQUE SENSORS	Travel limit systems	 Position: movement reading on the output shaft Position sensor: Absolute encoder (Hall effect sensor)
	Torque limiting system	 Direct mechanical torque measurement Self maintained torque information Absolute encoder sensor (Hall effect sensor) The torque limiting system is colibrated at the factory. It remains ajustable via LOGIC (non intrusive setting) Non intrusive setting: Ajustable torque from 40 to 100% of max torque
	Position Transmitter (option)	In current: maximum acceptable load of 600 Ohms (24VDC), must be supplied (12 to 32VDC) 2-wire or 3-wire connection
-	Control	 Isolated by opto-couplers by Voltage: 10V to 60V; 90V to 250 VDC/AC (Current: 10mA at 24V) by dry contacts (using actuator isolated 24 VDC supply) Minimum pulse duration: 100ms Time of rotational direction's change: 200ms
	Visual position indication	A black $\pmb{\varepsilon}$ white LCD screen to display the position, the torque and alarms
	Local command description	 2 buttons + 1 padlockable selector A large LCD screen to display the position, the torque and alarms and to perform the settings Green/Red: Configurable LED for CLOSED/OPEN
	Power circuit	Motor reversing starters (electromechanical controls for On-Off Class A / Inching-Positioning Class B / Modulating Class III)
CONTROLS	Auxiliary power supply	With external 24VDC supply
	Signaling relay	 3 latching relays Contact configuration: normally open or normally closed Minimum current 10mA at 5V Maximum current 5A at 250V or 5A at 30VDC (resistive load) Relay 1: Valve open Relay 2: Valve closed Relay 3: Configurable relay Additional 4 relays board as an option
	Fault relay	 Fault relay is pre-programmed (not configurable) SPDT non-latching relay, in fault position when not supplied. Minimum current 10mR at 5V Maximum current 5A at 250VAC or 5A at 30VDC (resistive load)

	PRODUCT SI	PECIFICATIONS
CONTROLS	Inching/Positioning & Modulating control (option)	LOGIC Positioner: Signal configurations (with integrated analog output): • Standard input signal: 4-20 mA Position output signal: 4-20mA • Torque output signal: 4-20mA Other input signal (configurable): 0-20mA, 4-12mA, 12-20mA, 0-10V Other Position output signal (configurable): 2 wires: 4-20mR; 4-12mR; 12-20mA, 3/4 wires: 0-20mA; 4-20mA; 4-12mR 12-20mA. Configurable input & output signal (direct/reverse) Analogue Input: • in current: impedance of 260 Ohms • in voltage: impedance of 10 kOhms: Analogue Output: • in current: maximum acceptable load of 350 Ohms, external supply 12- 32VDC
	Transmitter (option)	Position & Torque transmitter in standard, Position output signal: 4-20mA Torque output signal: 4-20mA Other Position output signal (configurable): 2 wires: 4-20mA; 4-12mA; 12-20mA 3/4 wires: 0-20mA; 4-20mA; 4-12mA; 12-20mA Configurable signal (direct/reverse) Analogue Output: - in current: maximum acceptable load of 350 Ohms, external supply 12- 32VDC
	Settings	Non-Intrusive settings All actuator settings and parameters are stored in a non-volatile EEPROM memory. Protection by password. Configurable via Local control; via BC Application as standard (to keep a high level of security, Bluetooth range is limited to 10m. With BC App, communication is encrypted and access is restricted with password.)
	Local settings	The LOGIC can be fully set via its local display and selectors Does not require any specific setting tool Local / Off / Remote selector is padloackable. Optionnal padlockable protection against sandy winds & vandalism.
SETTINGS	Application for mobile device	 BERNARD CONTROLS new mobile application is available as standard, with its bluetooth secured communication interface, and allows the user to: Assistance to commissioning on valve Simply set every parameters of the actuator (non-intrusive setting) Command the actuator (open/close/stop) as a local control Check at a glance an overview of the feedbacks information which are displayed on a large color screen of the mobile Assistance to curative maintenance with a simple and efficient troubleshooting Access to BERNARD CONTROLS contact information according to the area concerned Access to the documentation relative to the selected and scanned actuator Customize the actuator configuration to another actuator Check the actuator life operation Select the suitable language among 14 available languages Identify the actuator operated valve by its valve tag and location process
FIELDBUS	Profibus DP (option)	Available with DPV1
	Profibus DPV1 (option)	 PROFIBUS-DPV1 - RS 485 Baud rate: 9.6 kbit/s up to 1.5 Mbit/s (autodetection) Communication protocol: PROFIBUS DPV1 slave-cyclic & acyclic Type of connection: single line Cable specification: Profibus certified cable only Line connection without repeater: Actuators per line: 31 max. Line length: 1.2 km max. (0.75 mi) Line connection with repeaters: Number of repeaters per line: 9 max 30 actuators and 1 Km max. per segment Number of actuators per line with repeater: 120 maximum Line length with 9 repeaters: 10.2 km max. (6.2 mi) Scan speed (30 units & 1.2 km): 0.1s (at a baud rate of 93.75 Kbit/s) Power supply: internal and isolated. 24VDC emergency power supply to refresh Open /Close position information in case of loss of electric supply Technical approval: operability approved by PNO (Profibus Nutzer Organisation)

AT LOGIC PRODUCT SPECIFICATIONS			
FIELDBUS	Modbus (option)	 MODBUS RTU - RS 485 Transmission medium: 1 shielded pair cable Functions: Half Duplex, asynchronous mode, multidrop Baud rate: 1.2k to 115 Kbit/s Format: 8 data bits, 1 stop bit, no parity Communication protocol: Modbus (slave) Modbus address: configurable by the actuator menu Modbus loop (option operated with Master Station) 	
CONFORMITY TO EC DIRECTIVES	Compliance with EC Directives	AT actuators comply with: • directive 2004/108/EC Electromagnetic compatibility • directive 2006/95/EC Low voltage • the following harmonised standards: EN 61000-6-4: Generic emissions standard for industrial environments; EN 61000-6-2: Generic immunity standard for industrial environments; EN 60034-1: Rotating electrical machines; EN 60529: Degrees of protection provided by enclosures (IP ratings code)	
OPTIONS	Options LOGIC	 Position and torque feed-back (current loop) Analog Positioner Fieldbus interface 4 additionnal signaling relays Stainless steel name plate C5 Protection Padlockable HMI protection against sandy winds and vandalism 	

Corresponding output flange

	C FORM / B3 / B4	A FORM / B1 / B2
AT3 / AT6L	F10	F07 and F10 / F07 et F10 (F05 on request)
AT6 / AT14	F10 or F14	F10 and F14
AT25 / AT50	F14 or F16	F14 or F16

2/4



Solutions Overview

WEATHERPROOF RANGES



The essentials 15 to 70 Nm (direct mount)

FIRST

• Type of Controls: > Electromechanical SWITCH BC Duty & Modulating Classification Inching B



 Environment: > IP 68 / C4 (High paint protection option C5) > T: -20°C ...+60°C

Ouarter-turn AO RANGE



<u>.</u>

СОШРАСТ

SMART

ULTRA

сотраст

ULTRA

СОПРАСТ

Up to 1,000,000 Nm on request •Type of Controls: > Electromechanical SWITCH > Smart LOGIC (v2)

BC Duty & Modulating Classification



• Environment: > IP 68 / C4 (High paint protection option C5)

> T: -20°C ...+70°C (Low T° option -40°C)

Multi-turn AT RANGE

• 30 to 500 Nm (direct mount) | Up to 32,000 Nm on request 10 to 180 rpm (direct mount) •Type of Controls: > Electromechanical SWITCH

> Smart LOGIC (v2) • Wiring: > Screw Type Terminal BC Duty & Modulating Classification

On-Off Inching B Modulating III Positioning

• Environment: > IP68 / C4 (High paint protection option C5) >T: -20°C ...+70°C (Low T° option -40°C)

Linear applications

EXPLOSION PROOF RANGES



On-Off

Linear applications

• 40 Nm and 70 Nm

 Compliance with international explosion proof standards: ATEX, IEC-Ex, NEMA 7.

• Type of Controls: > Electromechanical SWITCH BC Duty & Modulating Classification





WEATHERPROOF RANGES



The dedicated solutions

Multi-turn BT RANGE

• 30 to 500 Nm (direct mount) | Up to 32,000 Nm on request

- 10 to 180 rpm (direct mount)
- Type of Controls: > Smart INTELLI+®(v3)

Wiring: Double-sealing as standard

> New terminal plate with pins for easy wiring

> Ouick Connector

Advanced BC Duty & Modulating Classification



• Environment: > IP68 / C4 (High paint protection option C5) > T: -20°C ...+70°C Low T° (Low T° option -40°C) Linear applications

Quarter-turn SQ RANGE

- 45 to 10,000 Nm (up to 800 Nm direct mount) | Up to 1,000,000 Nm on request
- With type of Controls: > Smart INTELLI+®(v2) With Fieldbus Redundant ...

· Wiring: Double-sealing with INTELLI+



• 60 to 2,200 Nm (direct mount) | up to 20,000 Nm on request •10 to 120 rpm (direct mount) | High speed: up to 190 rpm (direct & <300Nm) • With type of Controls: > Smart INTELLI+®(v2) With Fieldbus Redundant > SII 2



STRONG CUSTOMER

SUPPORT

CUSTOMIZED DESIGN & PROJECTS:

At any time and anywhere on the globe, BERNARD CONTROLS teams are available for dedicated support. From the design stage to installation, commissioning, maintenance and training our experts help you to define and implement the most appropriate solution to your specific needs thanks to our local R&D centers, test labs, calculation tools and training center.



FLEXIBLE

6 MODULAR

NEW MOBILE APPLICATION BC APP

The only application that allows not only to set up your actuator in a few clicks, but also to improve the reliability of your process thanks to key features and data for preventive maintenance. Compatible with our new controls: LOGIC (v2) & INTELLI+® (v3)



EXPLOSIONPROOF RANGES Quarter-turn & Multi-turn SQX & STX RANGES



• Environment: IP68 / C3 up to C5-M / T: -20°C ...+70°C (low T° option: -60°C) Special configurations: Corrosion protection, Fire proofing, Extreme temperatures

FAILSAFE RANGES

Ouarter-turn Failsafe Actuators FO RANGE

Fast and shock-free reliable spring-return technology during emergency operation BC Duty & Modulating Classification

Inching B Modulating III On-Off

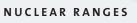
• Environment: IP67 / C3 / T: -20°C ...+70°C (low T° option -40°C)

Failsafe Actuators FQX RANGE Explosionproof versions ATEX-NEMA

Quarter-turn & Linear Failsafe FSeX RANGE

The complete combination of modern electrics and power of hydraulics

 Environment: IP67 / C4 / T: -20°C ...+60°C • ATEX-NEMA, SIL3



Nuclear classified Actuators

SQN & ST & SN & SD Nuclear qualified electric actuators

+ Full range of other Qualified Solutions: Quarter-turn, Multi-turn and Linear for inside & outside containment applications; Failsafe actuators



NEW GENERATION OF SMART CONTROLS







FLEXIBLE





COMPACT

COMPLETE

SPECIAL REOUESTS

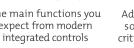


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• BC Duty & Modulating Classification Modulating



Advanced control solution for your critical applications!



BERNARD CONTROLS GROUP

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